



# 8510 Hardware Kit

*Please Read Carefully!*

<b>Parts List:</b>		
<b>Part</b>	<b>Description</b>	<b>Quantity</b>
8510	MDF Backer.....	3
WB002	1/4" Washers.....	6
5775B	5/8" Screws.....	6
MF020	1-1/4" Screws.....	6
5760B	Oval Nuts.....	12

**ASSEMBLY**

Identify and verify that you have all the parts listed. Read the instructions at least once before beginning.

The Hardware Kit is designed to attach up to three of the Door Hinge Jigs (*8530, 8535, 8536, 8540 & 8541*) or three Commercial Door Hinge Jigs (*8545, 8550 & 8560*) to a length of our Double Track (*4072 or 4096*). Mounting multiple Hinge Jigs this way allows you to make a single setup for multiple hinge mortises.

Insert the 1-1/4" Screws (*MF020*) thru the holes in the MDF Backers (*8510A*) and start Oval Nuts (*5760B*) on the end of the screws. Slide the MDF Backers on to the 1-1/2" wide face of the Double Track (*4072 or 4096*). *See fig. 1.*

Insert a Washer (*WB002*) on the 5/8" Screws (*5775B*) and insert the screws thru the mounting slots in the Hinge Jig. Start Oval Nuts (*5760B*) on the ends of the screws and slide the Hinge Jigs on to the 3/4" wide edge of the Double Track (*4072 or 4096*). *See fig. 2.*

Adjust the position of the Hinge Jigs on the Double Track to suit, then tighten the screws. Follow the directions that came with the Hinge Jig for setting the hinge backset and using the Hinge Jig.

Center the MDF Backer under each Hinge Jig and tighten the screws. *See fig. 3.*

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