



BEFORE BEGINNING

Identify and verify that you have all the parts listed. The Shelf Pin Jig can be used with a plunge router or a drill to make the shelf pin holes. The hole spacing on this Shelf Pin Jig is shown below. *See fig. 1.*

ASSEMBLY

Insert a Spacer (**BUSH002**) on a Knob (**5503**) to make the stops. Screw a pair of stops into two of the holes on the long edge of the jig and another stop at one end of the jig. The stops allow you to hook the jig on a corner of the work. When using the stops, they will be under the Shelf Pin Jig and butted against the edge and/or end of the work. Place the Shelf Pin Jig on the work and clamp it in place. *See fig. 2.*

Tall cabinet sides may require re-indexing the Shelf Pin Jig along the length of the work. Remove the end stop and use the indexing pin to re-index the Shelf Pin Jig accurately along the edge of the work. The indexing pin has one end turned for 1/4" pin holes and the other end for 5mm pin holes. Don't use the stops if working on the interior of a cabinet.

ROUTING SHELF PIN HOLES

Use a plunge router with a 3/8" guide bushing and the appropriate router bit. Place the router/bushing in the desired hole of the Shelf Pin Jig and rout the hole by plunging the bit into the work. *See fig. 2.*

DRILLING SHELF PIN HOLES

Use a drill with a self-centering drill bit. Place the drill/bit in the desired hole of the Shelf Pin Jig and drill the hole by plunging the bit into the work. *See fig. 3.*

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783 - 31 hole Inch Shelf Pin Jig

Please Read Carefully!

Parts List:

Part	Description	Quantity
783B	Shelf Pin Jig - 31 holes on 1" centers	1
781P	Indexing Pin	1
5503	Knob	3
BUSH002	1/4" long Spacer	3

