



WOODHAVEN

Identify and verify that you have all the parts listed. You'll need a #3 Phillips screwdriver for assembly.

Remove the existing template from your 7600-7603 Woodhaven Dovetail Jig and replace it with the large dovetail template (**7620T**).

Remove the existing stops from the dovetail jig and install the large stops (**7620S**) in their place (*notches in stops should face each other*) using the existing hardware. Position the stops so the notch in the stop is approximately lined up with the first opening in the dovetail template. *See fig. 1.*

Install the bushing (**5033**) and lock nut (**5040**) on your routers base plate. Install the 3/4" dovetail bit (**61406**) in your routers collet and set the depth of cut at 1" for now.

Make a test cut. Adjust the bit, template and stops as needed according to the 7600-7603 instructions.

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7620

Large Dovetail Kit

Please Read Carefully!

Parts List:

Part	Description	Quantity
7620T	Large Dovetail Template	1
7620S	Large Stops	1 pair
61406	3/4" Dovetail Bit.....	1
5033	7/8" Bushing	1
5040	Lock Nut	1

