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Identify and verify that you have all the parts listed. You'll need a #3 Phillips screwdriver for assembly.

Remove the existing template from your 7600-7603 Woodhaven Dovetail Jig and replace it with the wide dovetail template (**7615T**).

Remove the existing stops from the dovetail jig and install the wide stops (**7615S**) in their place (*notches in stops should face each other*) using the existing hardware. Position the stops so the notch in the stop is approximately lined up with the first opening in the dovetail template. *See fig. 1.*

You'll be using the same dovetail bit from your 7600-7603 Dovetail Jig (**780 or 61404**) with the same depth setting.

Make a test cut. Adjust the bit, template and stops as needed according to the 7600-7603 instructions.

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7615

Wide Dovetail Kit

Please Read Carefully!

Parts List:

Part	Description	Quantity
7615T	Wide Dovetail Template.....	1
7615S	Wide Stops.....	1 pair

