



# WOODHAVEN

Identify and verify that you have all the parts listed. You'll need a #3 Phillips screwdriver for assembly.

Remove the existing template from your 7600-7603 Woodhaven Dovetail Jig and replace it with the 3/8" dovetail template (**7611T**).

Remove the existing stops from the dovetail jig and install the 3/8" stops (**7611S**) in their place (*notches in stops should face each other*) using the existing hardware. Position the stops so the notch in the stop is approximately lined up with the first opening in the dovetail template. *See fig. 1.*

Install the bushing (**5017**) and lock nut (**5040**) on your routers base plate. Install the 1/4" dovetail bit (**61201**) in your routers collet and set the depth of cut at 23/32" for now.

Make a test cut. Adjust the bit, template and stops as needed according to the 7600-7603 instructions.

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## 7611

### 3/8" Dovetail Kit

*Please Read Carefully!*

#### Parts List:

Part	Description	Quantity
7611T	3/8" Dovetail Template.....	1
7611S	3/8" Stops.....	1 pair
61201	1/4" Dovetail Bit.....	1
5017	5/16" Bushing.....	1
5040	Lock Nut.....	1

