



4520 Parts List:

Parts listed below are not shown in the hardware drawings. Refer to photos in the instructions: Identify and verify that you have all of the hardware and parts prior to assembly.

Part	Description	Quantity
4520A	Stop Base	1
4520B	Extension Plate.....	1
4520C	Plywood Extension	1
4520D	3-5/8" Ultra Track	1
4412	12" Ultra Track.....	1

Identify and verify that you have all the parts listed. Read the instructions at least once, familiarizing yourself with the parts and assembly options before beginning assembly. You'll need a #2 Phillips screwdriver and a 7/16" wrench for assembly.

The Stop Base (4520A) has a beveled edge on each side to allow reading a tape measure from either side. There are six holes through the base. The two most forward holes (3/8" from the edge) are where the Ultra Track (4412 or 4520D) get mounted. Install a washer (WB002) on the two 3/4" bolts (HB030), insert them through the two holes in the Stop Base for mounting the Ultra Track and start an oval nut on the end of each bolt. Slide the oval nuts on to the T-slot of one of the Ultra Tracks (4412 or 4520D), position the face of the Ultra Track flush to the edge of the Stop Base and tighten the bolts. See fig. 1 & 2.

Insert the head of the two 1" bolts (HB040) in the top T-slot of your Ultra Track fence. Depending on whether or not your Ultra Track fence has a 3/4" thick fence face, you'll use two of the remaining four holes in the Stop Base to mount it to your Ultra Track fence. Insert the Stop Base over the bolts and install a 1/8" spacer, a washer (WB002) and a ratchet handle (5860) on each bolt, then tighten the ratchet handles. See fig. 3.

Insert the head of the 1/2" bolts (HB010) in the T-slots in the face (near the top and bottom) of the Ultra Track (4412 or 4520D). Install the Extension Plate over the bolts, followed by a washer and knob (5540) on each bolt. Position the Extension Plate so it overhangs the end of the Ultra Track 3/4" and tighten the knobs. Screw the Plywood Extension (4520C) to the end of the Extension Plate using the wood screws (STP001). The Plywood Extension is a sacrificial part that you can replace as often as necessary. See fig. 4.

4520 Solid Stop

Please Read Carefully!



