



BEFORE BEGINNING

Identify and verify that you have all the parts listed. Read the instructions at least once, familiarizing yourself with the parts before beginning assembly. You'll need a #3 Phillips screwdriver for assembly.

If there are two clamp spindles with the Toggle Clamp (6305), remove the shorter spindle and replace it with the longer spindle. For quicker spindle adjustments, replace the top nut on the spindle with the thumb nut (5525). See fig. 1.

Attach the clamp pad (6305B) to the Toggle Clamp (6305) using the 3/8" screw (MP375) in one of the rear holes of the clamp base. Align the three remaining holes in the clamp pad with the remaining holes in the clamp base and tighten the screw. See fig. 2.

Install two nylon washers (WN002) on each of the 1" screws (5772B), insert the screws thru the two front holes in the clamp base and start an oval nut (5765B - raised side first), on the end of each screw. See fig. 2.

Slide the Toggle Clamp/offset oval nuts on to the center T-slot of the Ultra Track (6305A), center the clamp side-to-side and tighten the two 1" screws. See fig. 2.

Attach the Ultra Track/Toggle Clamp to the selected slot in the base of our 4951 or 4953 Cut-Off Sled. Install a washer (WB002) on the 1-1/2" screw (MP150). Insert the screw thru the hole in the 2-1/2" Ultra Track and thru the slot in the base of the Drill Press Table. Place the square nut (NUT025) in the recess in the slot in the underside of the base and tighten the screw. See fig. 3.

An optional 6305R 1" Riser Kit is available which increases the clamp capacity by 1".

©Copyright WOODHAVEN INC. 9/25/07
(800) 344-6657 or WWW.WOODHAVEN.COM

1826TC Toggle Clamp Kit

Please Read Carefully!

Parts List:

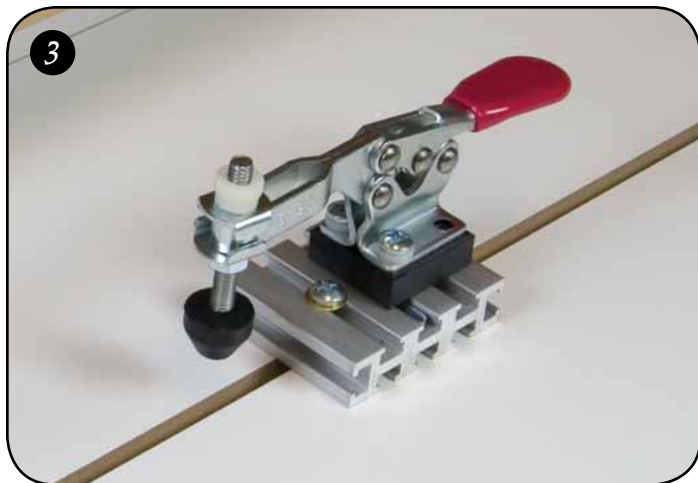
Part	Description	Quantity
6305	Toggle Clamp	1
6305A	2-1/2" Ultra Track	1
6305B	Clamp Riser Pad	1
NUT025	Square Nut	1
WB002	Washer	1
MP150	1-1/2" Screw	1
MP375	3/8" Screw	1
5772B	1" Screws	2
5765B	Offset Oval Nuts	2
WN002	Nylon Washers	4
5525	Thumb Nut	1

1

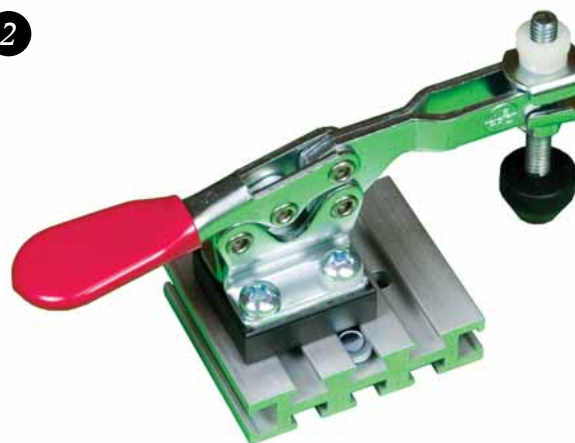
5525 Thumb Knob



3



2



1